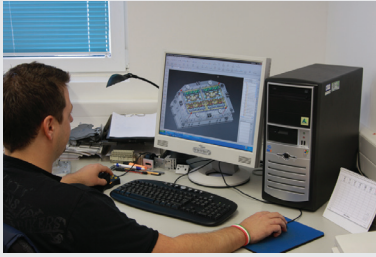


Machines 2009 / Maschinenpark 2009



CAD-CAM Programs / CAD-CAM Programme

Unigraphics NX, AUTOCAD

For an upload bigger than 10Mb there is an FTP server available
Für Daten über 10Mb steht ein FTP-Server zur Verfügung



HSC milling / HSC Technik

Deckel Maho DC 70 V
Deckel Maho DMC 70 V hi dyn
Deckel Maho DMC 80 P
Deckel Maho DMC 100 hi dyn
Dimensions/Arbeitsbereiche bis: 1.000x800x500mm, U/min 18.000



CNC milling / CNC Technik

Deckel Maho DMU 200 P
Deckel Maho DMU 160 P, First MCV 2000, Hartford VMC 1600
Anayak VH-Plus 2000
Maho 700 C, Maho 700 S (Palettenwechsler), 2 pcs/2 Stk Maho 800 S
Dimensions/Arbeitsbereiche bis: 2.000x2.200mm, U/min 42.000,
Max weight/Max. Gewicht 17 To.



Spark erosion / Senk-Erosion

Ingersoll C262 PLT
4pcs/4 Stk. Ingersoll IG-1000
Nassovia Optimat 525/15, Nassovia Optimat 525/35,
(Max. 2.500x1.250x800mm)

Wirecutting / Draht-Erosion

FANUC W3, W4, FANUC Alpha 1C (Max.1.200x600x300mm)



Prefabrication / Vorfertigung

Heckert Portal FZ4
FU-36 Konv.
HAP 280 bandsaw / Bandsäge

Deep-hole drilling / Tieflochbohren

IXION TLF 1004 (1.000x2.000x800mm)



Grinding / Schleifen

ABA FFU (3.000x900mm)
DELTA 964
KU 250 (1.000x250mm)

Turning / Dreherei

EN 400 (400x1.250mm)

Injection moulding / Spritzguss

Battenfeld (800 to.)